

**PHILIP MORRIS**  
U.S.A.

**MATERIAL SPECIFICATION**

**P**

D/M CODE:	12-708-B
DATE:	5/25/93
SUPERSEDES:	2/16/93

DESCRIPTION:	64MM X 3500M WHT SGL PPT	KC 236M2	TYPE:	PERFORATED TIPPING
			STATUS:	CURRENT

BRANDS: PM SUPER LIGHTS KS REGULAR SP - TIOJ TAR/NICOTINE 01330(JPN)  
PM SUPER LIGHTS KS REGULAR 6'S FTB - TIOJ TAR/NIC 01333(JPN)  
PM SUPER LIGHTS 83MM REGULAR FTB - TIOJ TAR/NIC 01300(JPN)

UNPERFORATED TIPPING

PAPER DESCRIPTION: 64MM X 3500M WHT SGL PPT KC 236M2 11-707-A

TYPE OF PERFORATION: LASER PERF.

PERFORATION R.T.D.: 0.30cm +/- 0.10cm

TESTED AT: 17.5CC/SEC ON MODIFIED P.M. HEAD

NUMBER OF ROWS: 2

HOLES/INCH/ROW: 35 TO 45

BAND LOCATIONS:

- A. DISTANCE BETWEEN PERFORATIONS: 28.00mm +/- 1.00mm
- B. PERFORATED BAND WIDTH: 1.50mm +/- 0.50mm
- C. EDGE OF PERF. BAND TO EDGE OF TIPPING PAPER: 16.50mm +/- 1.00mm

REASON FOR CHANGE: PERFORATION BAND LOCATION MOVED FROM 12.0MM TO 14.0MM TO MATCH DUAL HOPPER MAX TIPPING PAPER.

CC: L/V QA

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